

Technical Information

Adhesin A 7302 W



Type of adhesive	emulsin-based adhesive	
Field of application	Labelling labelling of plastic surfaces such as PVC, PET, PS. For PP and PE please test the final bond strength thoroughly before permanent use.	
Product specifications		Test method
Viscosity	2.500 ± 1.500 mPa.s	Brookfield RVT 3/20/23 ? C
pH-value	8,0 ± 1,0	DIN 53785
Product properties	Adhesin A 7302 W is an adhesive for labelling of various plastic surfaces or lacquered metal surfaces. The adhesive has a relatively long open time and a low wet tack because of its low viscosity. The setted adhesive shows a good water resistance.	
Processing		
Application	by means of manual application, semi-automatic machines or slow-running fully automatical straight-feed machines	
Temperature	Due to its special ingredients A 7302 W can even be processed at temperatures down to approx. - 10 °C.	
Dilution	Adhesin A 7302 W is ready for use, but can be diluted with water if required.	
Cleaning	Uncured Adhesin A 7302 W can be easily cleaned with water. Wetting agents accelerate the cleaning process. The cleaning of cured adhesive is taking time because of its water resistance.	
Disposal	see Safety Data Sheet	
Security advices	see Safety Data Sheet	
Shelf life	9 months in closed original packaging	
Storage conditions	optimum storage temperature: 15 - 25 °C, protect from frost. After use close packaging thoroughly.	

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.
Düsseldorf, August 1995

